



SAFETY DATA SHEET

1. Identification

Important information	*** This Safety Data Sheet is only authorised for use by HP for HP Original products. Any unauthorised use of this Safety Data Sheet is strictly prohibited and may result in legal action being taken by HP. ***
Product identifier	HP Color LaserJet CF411A-X-XC-XH-JC Cyan Print Cartridge
Other means of identification	None.
Recommended use	This product is a cyan toner preparation that is used in HP Color LaserJet Pro M452, HP Color LaserJet Pro MFP M477, HP Color LaserJet Pro MFP M377 series printers.
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	HP Inc. 1501 Page Mill Road Palo Alto, CA 94304-1112 United States
Telephone	650-857-1501
HP Inc. health effects line (Toll-free within the US)	1-800-457-4209
(Direct)	1-760-710-0048
HP Inc. Customer Care Line	
(Toll-free within the US)	1-800-474-6836
(Direct)	1-208-323-2551
Email:	sustainability@hp.com

2. Hazard(s) identification

Physical hazards	Not classified.
Health hazards	Not classified.
Environmental hazards	Not classified.
OSHA defined hazards	Not classified.
Label elements	
Hazard symbol	None.
Signal word	None.
Hazard statement	Not available.
Precautionary statement	
Prevention	Not available.
Response	Not available.
Storage	Not available.
Disposal	Not available.
Hazard(s) not otherwise classified (HNOC)	None of the other ingredients in this preparation are classified as carcinogens according to ACGIH, EU, IARC, MAK, NTP or OSHA. May form explosible dust-air mixture if dispersed.
Supplemental information	This product is not classified as hazardous according to OSHA CFR 1910.1200 (HazCom 2012).

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Styrene acrylate copolymer		Proprietary	<85
Wax	Wax	Proprietary	7.5
Pigment	Pigment	Proprietary	<5
SILICA, AMORPHOUS		7631-86-9	<3

4. First-aid measures

Inhalation	Move person to fresh air immediately. If irritation persists, consult a physician.
Skin contact	Wash affected areas thoroughly with mild soap and water. Get medical attention if irritation develops or persists.
Eye contact	Do not rub eyes. Immediately flush with large amounts of clean, warm water (low pressure) for at least 15 minutes or until particles are removed. If irritation persists, consult a physician.
Ingestion	Rinse mouth out with water. Drink one to two glasses of water. If symptoms occur, consult a physician.
Most important symptoms/effects, acute and delayed	Not available.

5. Fire-fighting measures

Suitable extinguishing media	CO2, water, or dry chemical
Unsuitable extinguishing media	None known.
Specific hazards arising from the chemical	Like most organic material in powder form, toner can form explosive dust-air mixtures when finely dispersed in air.
Special protective equipment and precautions for firefighters	Not available.
Fire fighting equipment/instructions	If fire occurs in the printer, treat as an electrical fire.
Specific methods	None established.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Minimize dust generation and accumulation.
Methods and materials for containment and cleaning up	Slowly vacuum or sweep the material into a bag or other sealed container. Clean remainder with a damp cloth or vacuum cleaner. If a vacuum is used, the motor must be rated as dust explosion-proof. Fine powder can form explosive dust-air mixtures. Dispose of in compliance with federal, state, and local regulations.
Environmental precautions	Do not flush into surface water or sanitary sewer system. See also section 13 Disposal considerations.

7. Handling and storage

Precautions for safe handling	Keep out of the reach of children. Avoid inhalation of dust and contact with skin and eyes. Use with adequate ventilation. Keep away from excessive heat, sparks, and open flames.
Conditions for safe storage, including any incompatibilities	Keep out of the reach of children. Keep tightly closed and dry. Store at room temperature. Store away from strong oxidizers.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Type	Value	Form
SILICA, AMORPHOUS (CAS 7631-86-9)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		0.8 mg/m3	

US. NIOSH. Immediately Dangerous to Life or Health (IDLH) Values, as amended

Components	Type	Value
SILICA, AMORPHOUS (CAS 7631-86-9)	IDLH	3000 mg/m3

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
SILICA, AMORPHOUS (CAS 7631-86-9)	TWA	6 mg/m3

Biological limit values	No biological exposure limits noted for the ingredient(s).
Exposure guidelines	USA OSHA (TWA/PEL): 15 mg/m3 (Total Dust), 5 mg/m3 (Respirable Fraction) ACGIH (TWA/TLV): 10 mg/m3 (Inhalable Particulate), 3 mg/m3 (Respirable Particulate) Amorphous silica: USA OSHA (TWA/PEL): 20 mppcf 80 (mg/m3)/%SiO ₂ , ACGIH (TWA/TLV): None
Appropriate engineering controls	Use in a well ventilated area. No exposure limits noted for ingredient(s).
Individual protection measures, such as personal protective equipment	
Eye/face protection	No personal eye/face protective equipment required under normal conditions of use.
Skin protection	
Hand protection	No personal hand protective equipment required under normal conditions of use.
Other	Not available.
Respiratory protection	No personal respiratory protective equipment required under normal conditions of use.
Thermal hazards	Not available.

9. Physical and chemical properties

Appearance	Fine powder
Physical state	Liquid.
Form	solid
Color	Cyan
Odor	Slight plastic odor
Odor threshold	Not available.
pH	Not applicable
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not applicable
Flash point	Not applicable
Evaporation rate	Not applicable
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not flammable
Explosive limit - upper (%)	Not available.
Vapor density	Not applicable
Relative Vapor density	Not available.
Solubility(ies)	
Solubility (water)	Negligible in water. Partially soluble in toluene and xylene.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not applicable
Decomposition temperature	>392 °F (>200 °C)
Viscosity	Not applicable
Other information	
Oxidizing properties	No information available.

Particle size	≥ 1 - ≤ 10 micron Average 7 micron
Softening point	176 - 266 °F (80 - 130 °C)
Specific gravity	1 - 1.2

10. Stability and reactivity

Reactivity	Not available.
Chemical stability	Stable under normal storage conditions.
Possibility of hazardous reactions	Will not occur.
Conditions to avoid	Imaging Drum: Exposure to light
Incompatible materials	Strong oxidizers
Hazardous decomposition products	Carbon monoxide and carbon dioxide.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Under normal conditions of intended use, this material is not expected to be an inhalation hazard.
Skin contact	Contact with skin may result in mild irritation.
Eye contact	Contact with eyes may result in mild irritation.
Ingestion	Ingestion is not a likely route of exposure.

Symptoms related to the physical, chemical and toxicological characteristics	Not available.
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Information on toxicological effects

Acute toxicity	Based on available data, the classification criteria are not met.
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Skin corrosion/irritation	Based on available data, the classification criteria are not met.
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Serious eye damage/eye irritation	Based on available data, the classification criteria are not met.
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Respiratory or skin sensitization

Respiratory sensitization	Based on available data, the classification criteria are not met.
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Skin sensitization	Based on available data, the classification criteria are not met.
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Germ cell mutagenicity	Negative, does not indicate mutagenic potential (Ames Test: Salmonella typhimurium) Based on available data, the classification criteria are not met.
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Carcinogenicity	Based on available data, the classification criteria are not met.
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IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity	Based on available data, the classification criteria are not met.
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Specific target organ toxicity - single exposure	Based on available data, the classification criteria are not met.
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Specific target organ toxicity - repeated exposure	Based on available data, the classification criteria are not met.
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Aspiration hazard	Based on available data, the classification criteria are not met.
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Further information	Complete toxicity data are not available for this specific formulation Refer to Section 2 for potential health effects and Section 4 for first aid measures.
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12. Ecological information

Ecotoxicity	ErC50: >100 mg/l, Algae, 72.00 h
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Product	Species		Test Results
CF411A-X-XC-XH-JC			
Aquatic			
Algae	ErC50	Algae	> 100 mg/l, 72 h
Crustacea	EC50	Crustacea	> 100 mg/l, 48 h
Fish	LC50	Fish	> 100 mg/l, 96 h
Persistence and degradability	Not available.		
Bioaccumulative potential	Not available.		
Mobility in soil	Not available.		
Other adverse effects	Not available.		

13. Disposal considerations

Disposal instructions	Do not shred toner cartridge, unless dust-explosion prevention measures are taken. Finely dispersed particles may form explosive mixtures in air. Dispose of in compliance with federal, state, and local regulations. HP's Planet Partners (trademark) supplies recycling program enables simple, convenient recycling of HP original inkjet and LaserJet supplies. For more information and to determine if this service is available in your location, please visit http://www.hp.com/recycle .
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14. Transport information

DOT

UN number	Not available.
UN proper shipping name	Not Regulated
Transport hazard class(es)	
Class	Not available.
Subsidiary risk	-
Packing group	Not available.
Environmental hazards	
Marine pollutant	No
Special precautions for user	Not available.

IATA

UN number	Not available.
UN proper shipping name	Not Regulated
Transport hazard class(es)	
Class	Not available.
Subsidiary risk	-
Packing group	Not available.
Environmental hazards	No
Special precautions for user	Not available.

IMDG

UN number	Not available.
UN proper shipping name	Not Regulated
Transport hazard class(es)	
Class	Not available.
Subsidiary risk	-
Packing group	Not available.
Transport hazard class(es)	
Marine pollutant	No
EmS	Not available.
Special precautions for user	Not available.

ADR

UN number	Not available.
UN proper shipping name	Not Regulated
Transport hazard class(es)	
Class	Not available.
Subsidiary risk	-
Hazard No. (ADR)	Not available.
Tunnel restriction code	Not available.

Packing group Not available.
Environmental hazards No
Special precautions for user Not available.

Further information Not a dangerous good under DOT, IATA, ADR, IMDG, or RID.

15. Regulatory information

US federal regulations US EPA TSCA Inventory: All chemical substances in this product comply with all rules or orders under TSCA.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

No intentionally added HAP substances.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

Regulatory information All chemical substances in this HP product have been notified or are exempt from notification under chemical substances notification laws in the following countries: US (TSCA), EU (EINECS/ELINCS), Switzerland, Canada (DSL/NDSL), Australia, Japan, Philippines, South Korea, New Zealand, and China.

16. Other information, including date of preparation or last revision

Issue date 20-Sep-2021

Revision date 18-Oct-2025

Version # 07

Other information This SDS was prepared in accordance with USA OSHA Hazard Communications regulation (29 CFR 1910.1200).

Disclaimer

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This safety data sheet is meant to convey information about HP inks (toners) provided in HP Original ink (toner) supplies. If our Safety Data Sheet has been provided to you with a refilled, remanufactured, compatible or other non-HP Original supply please be aware that the information contained herein was not meant to convey information about such products and there could be considerable differences from information in this document and the safety information for the product you purchased. Please contact the seller of the refilled, remanufactured or compatible supplies for applicable information, including information on personal protective equipment, exposure risks and safe handling guidance. HP does not accept refilled, remanufactured or compatible supplies in our recycling programs.

Explanation of abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
Acute Tox.	Acute toxicity
Aquatic Acute	Short-term (acute) aquatic hazard
Aquatic Chronic	Long-term (chronic) aquatic hazard
Asp. Tox.	Aspiration hazard
Carc.	Carcinogenicity
CAS	Chemical Abstracts Service
CERCLA	Comprehensive Environmental Response Compensation and Liability Act
CFR	Code of Federal Regulations
COC	Cleveland Open Cup
DOT	Department of Transportation
EPCRA	Emergency Planning and Community Right-to-Know Act (aka SARA)
Eye Dam.	Serious eye damage
Eye Irrit.	Eye Irritation
Flam. Liq.	Flammable liquids
Flam. Sol.	Flammable solids
Lact.	Effects on or via lactation
Muta.	Germ cell mutagenicity
IARC	International Agency for Research on Cancer
NIOSH	National Institute for Occupational Safety and Health
NTP	National Toxicology Program
OSHA	Occupational Safety and Health Administration
Ox. Liq.	Oxidising liquids
Ozone	Hazardous to the ozone layer
PEL	Permissible Exposure Limit
Press. Gas	Gases under pressure
RCRA	Resource Conservation and Recovery Act
REC	Recommended
REL	Recommended Exposure Limit
Repr.	Reproductive toxicity
Resp. Sens.	Respiratory sensitization
SARA	Superfund Amendments and Reauthorization Act of 1986
Skin Corr.	Skin corrosion
Skin Irrit.	Skin irritation
Skin Sens.	Skin sensitization
STEL	Short-Term Exposure Limit
STOT RE	Specific target organ toxicity - repeated exposure
STOT SE	Specific target organ toxicity - single exposure
TCLP	Toxicity Characteristics Leaching Procedure
TLV	Threshold Limit Value
TSCA	Toxic Substances Control Act